

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/EP2004/050548

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC 7 E21B43/10 B21D39/08 B21D31/04		
According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b>		
Minimum documentation searched (classification system followed by classification symbols) IPC 7 E21B B21D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2003/075339 A1 (ECHOLS RALPH HARVEY ET AL) 24 April 2003 (2003-04-24) paragraph '0041! figures 1,4	1-19
X	US 1 393 620 A (PETER GAVIN) 11 October 1921 (1921-10-11) the whole document	1-11
X	US 3 583 187 A (KONTRANOWSKI EDWARD S) 8 June 1971 (1971-06-08) figures 2-6	1-8
A	US 3 583 200 A (CVIJANOVIC RATKO ET AL) 8 June 1971 (1971-06-08) figures 2,3	9
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<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.		<input checked="" type="checkbox"/> Patent family members are listed in annex.
<p>* Special categories of cited documents :</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the International filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>		
Date of the actual completion of the International search		Date of mailing of the International search report
27 July 2004		04/08/2004
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel (+31-70) 340-2040, Tx. 31 651 epo nl. Fax (+31-70) 340-3016		Authorized officer  Schouten, A

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 02/052124 A (ANDERTON DAVID ANDREW ;MACKENZIE ALAN (GB); CALLAWAY CHRISTOPHER () 4 July 2002 (2002-07-04) page 16, line 17 - page 17, line 31 figure 2 -----	1,20
A	WO 93/25799 A (SHELL CANADA LTD ;SHELL INT RESEARCH (NL)) 23 December 1993 (1993-12-23) cited in the application figures 1-5 -----	1,20
A	WO 02/059456 A (E2 TECH LTD ;MACKENZIE ALAN (GB); OOSTERLING PETER (NL)) 1 August 2002 (2002-08-01) abstract figures 1,2 -----	1,20
A	WO 00/26500 A (SHELL CANADA LTD ;SHELL INT RESEARCH (NL)) 11 May 2000 (2000-05-11) figure 5 -----	1,20
A	WO 03/010414 A (SHELL CANADA LTD ;SHELL INT RESEARCH (NL); WUBBEN ANTONIUS LEONARD) 6 February 2003 (2003-02-06) figures 1,2A -----	1,20

**FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210**

Continuation of Box II.2

Claims Nos.: 21,22

Claims 21 and 22 contain references to the drawings. According to Rule 6.2(a) PCT, claims should not contain such references except where absolutely necessary, which is not the case here.

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guideline C-VI, 8.5), should the problems which led to the Article 17(2) declaration be overcome.

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### Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.: 21, 22 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:  
see FURTHER INFORMATION sheet PCT/ISA/210
  
3.  Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

### Box III Observations where unity of Invention is lacking (Continuation of Item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
  
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
  
3.  As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

#### Remark on Protest

- The additional search fees were accompanied by the applicant's protest.  
 No protest accompanied the payment of additional search fees.

**INTERNATIONAL SEARCH REPORT**

Information on patent family members

International Application No

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Patent document cited in search report		Publication date		Patent family member(s)		Publication date
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